

4M Change Information Notice

1.1 Information Notice Overview

Nesscap IN Number	IN-PJ-75-753-17002
Date of Publication	Jul. 10, 2017
Type of Change	Change in Urethane Potting Equipment Dispensing Nozzle for XP Small Cells

1.2 Affected Products

EDLC - Small Cells	XP 2.7V-3F	ESHSR-0003C0-002R7UC
	XP 2.7V-5F	ESHSR-0005C0-002R7UC
	XP 2.7V-6F	ESHSR-0006C0-002R7UC
	XP 2.7V-10F	ESHSR-0010C0-002R7UC
	XP 2.7V-25F	ESHSR-0025C0-002R7UC
	XP 2.7V-50F	ESHSR-0050C0-002R7UC

1.3 Reason of Change

The dispensing process performed by Nesscap's XP small cell urethane potting equipment will be changed from single nozzle dispensing to twin nozzle dispensing to optimize production.

1.4 Description of Change

Single nozzle dispensing is used to "pot" all of Nesscap's XP series small cells (XP 3F through XP 50F). With the single nozzle, the potting is performed twice on each cell, once on the positive terminal and once on the negative terminal. By replacing the single nozzle with the twin nozzle, both terminals can be potted simultaneously.

1.5 Customer Impact & Recommended Actions

This change does not affect product specification or performance in any way. Therefore, no specific actions are needed from the customer side.

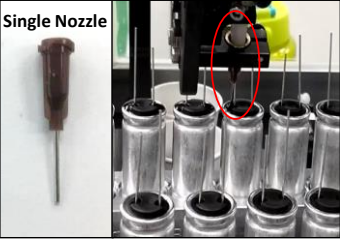
1.6 Customer Benefit

N/A

1.7 Identification of Post Change Material


N/A

1.8 Attachments

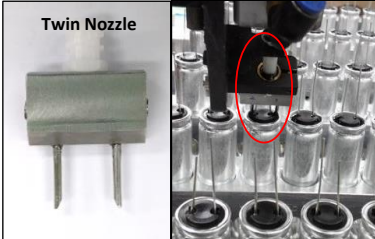


Single Nozzle

Product Potted with Single Nozzle




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Twin Nozzle

Product Potted with Twin Nozzle
(No Difference)



1.9 Migration Plan

Planned Date of Change	Aug. 2017
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1.10 Contact Information

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